



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

Part Number: KA-4008QBS-F

Blue

### Features

- 4.0mmX0.8mm SMT LED, 1.4mm thickness.
- Low power consumption.
- Ideal for backlight and indicator.
- Various colors and lens types available.
- Package : 2000pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

### Description

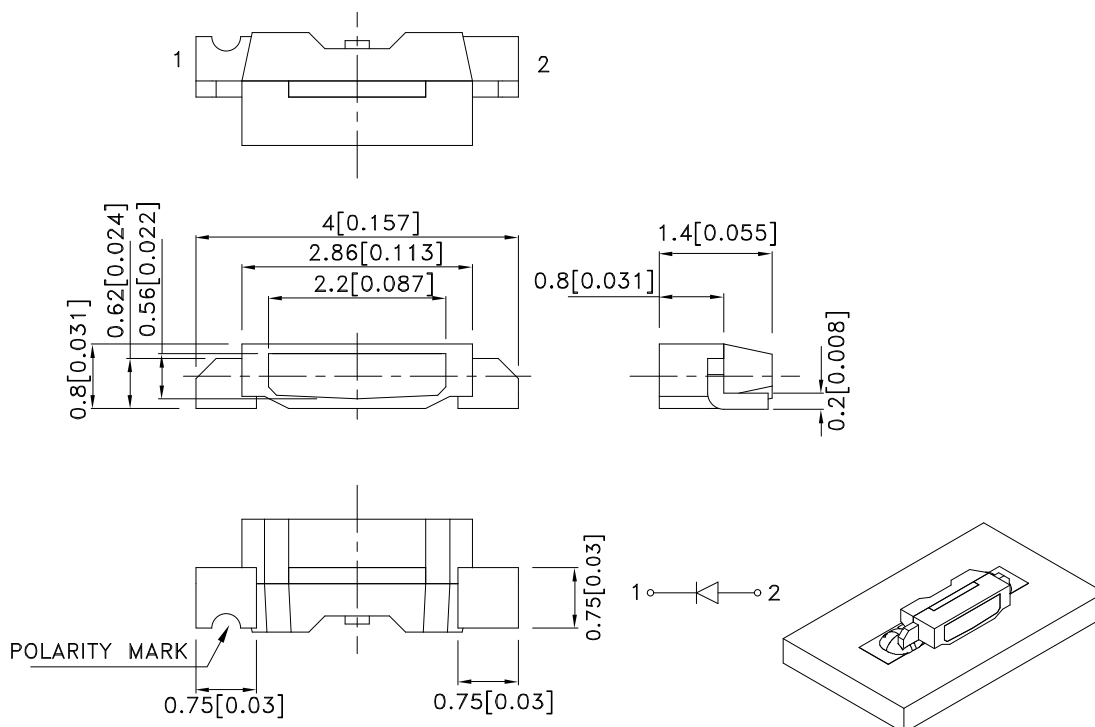
The Blue source color devices are made with InGaN Light Emitting Diode.

Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

### Package Dimensions



#### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.1$  (0.004") unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.

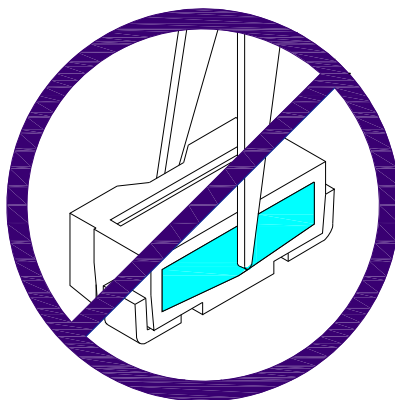


## Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



## Selection Guide

Part No.	Dice	Lens Type	Iv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Typ.	2θ1/2
KA-4008QBS-F	Blue (InGaN)	Water Clear	120	250	120°

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Typ.	Max.	Units	Test Conditions
$\lambda_{peak}$	Peak Wavelength	Blue	461		nm	I <sub>F</sub> =20mA
$\lambda_D$ [1]	Dominant Wavelength	Blue	465		nm	I <sub>F</sub> =20mA
$\Delta\lambda_{1/2}$	Spectral Line Half-width	Blue	25		nm	I <sub>F</sub> =20mA
C	Capacitance	Blue	100		pF	V <sub>F</sub> =0V; f=1MHz
V <sub>F</sub> [2]	Forward Voltage	Blue	3.3	4	V	I <sub>F</sub> =20mA
I <sub>R</sub>	Reverse Current	Blue		50	uA	V <sub>R</sub> =5V

Notes:

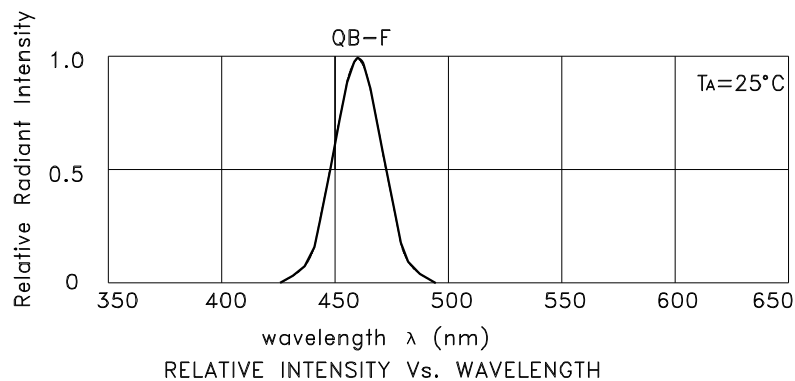
1. Wavelength: +/-1nm.
2. Forward Voltage: +/-0.1V.

## Absolute Maximum Ratings at TA=25°C

Parameter	Blue	Units
Power dissipation	120	mW
DC Forward Current	30	mA
Peak Forward Current [1]	150	mA
Reverse Voltage	5	V
Operating Temperature	-40°C To +85°C	
Storage Temperature	-40°C To +85°C	

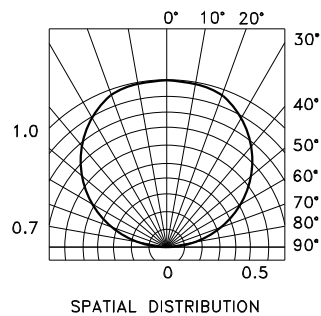
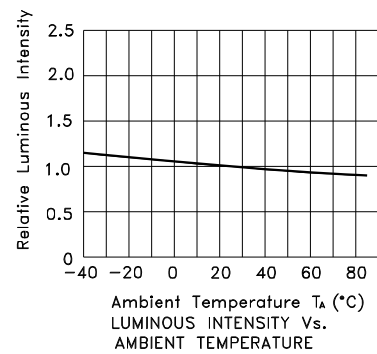
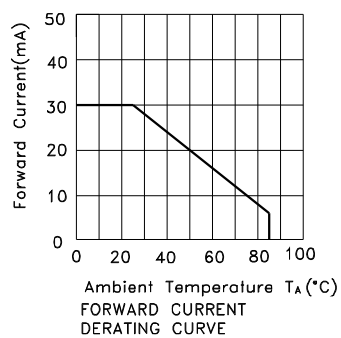
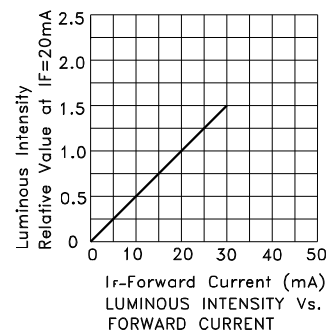
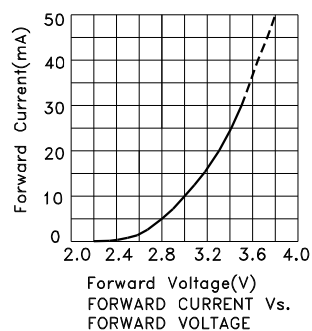
Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.



## Blue

## KA-4008QBS-F



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Reflow soldering is recommended and the soldering profile is shown below.  
Other soldering methods are not recommended as they might cause damage to the product.

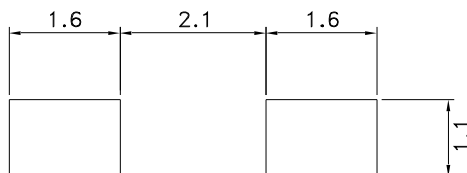
Reflow Soldering Profile For Lead-free SMT Process.



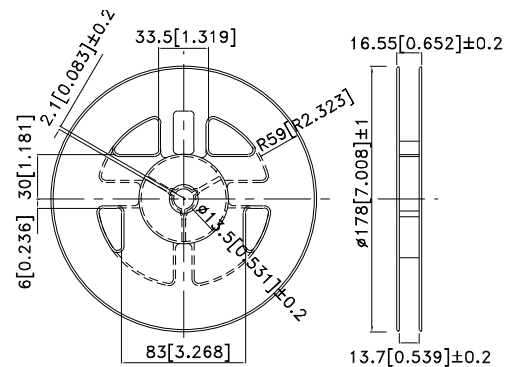
### NOTES:

1. We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

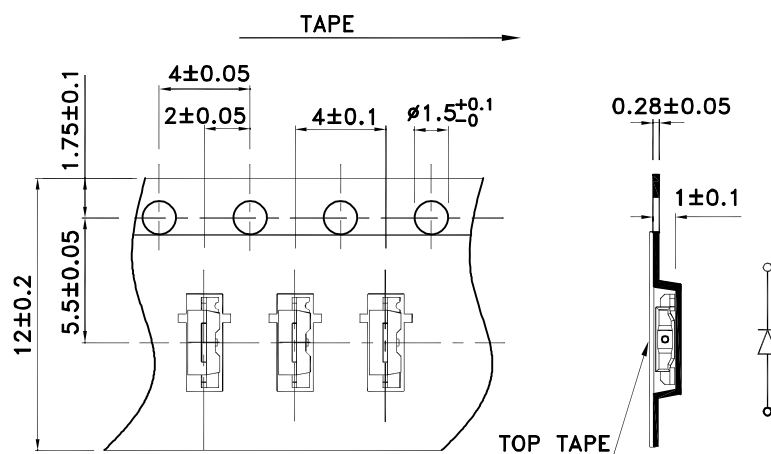
## Recommended Soldering Pattern (Units : mm; Tolerance: $\pm 0.1$ )



## Reel Dimension

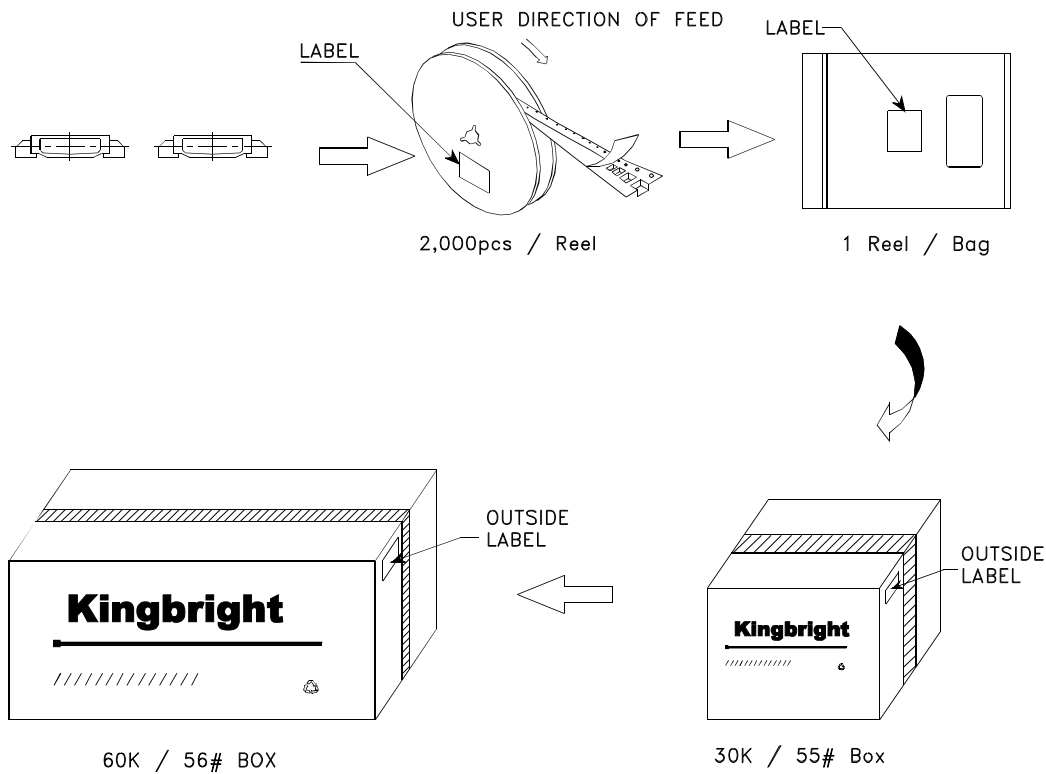



## Tape Dimensions (Units : mm)



PACKING & LABEL SPECIFICATIONS

KA-4008QBS-F



<b>Kingbright</b>				
P/NO: KA-4008XXX				
QTY: 2,000 pcs	Q.C. <table border="1"><tr><td>Q C</td></tr><tr><td>XX XX. XXXX</td></tr><tr><td>PASSED</td></tr></table>	Q C	XX XX. XXXX	PASSED
Q C				
XX XX. XXXX				
PASSED				
S/N: XXXX				
CODE: XX				
LOT NO:  XXXXXXXXXXXXXXXXXXXXXXXXXXXX				
RoHS Compliant				